Step 8
install all six caster inserts into both right and left base tubes and secure with one Insert Screw per insert.

NOTE: The Base Tube-Right is shown. Assemble the caster inserts to the Base Tube-Left in the same manner.

Step 9
Place each base tube assembly onto the legs as shown (orient the base tubes so the caster inserts face up).
Attach each base tube assembly to each leg using a total of three base tube screws per base tube.
Push all casters, (locking ones in front) into the caster inserts. Tighten all Base Tube Screws.

Step 10
With the help of another person, carefully rotate your Console Cart onto the casters.
Adjust both keyboard brackets into alignment with the shelves, then tighten both knobs.
 Orient the fixed shelf and place onto both keyboard brackets. Align the three holes on each end of the shelf and brackets, then secure using a total of six Wood Screws.

Step 11
Pop the six 1.5" small end caps into the vertical legs and the four 1.75" large end caps into the base tube ends.
After you add your equipment to the cart, select the cable management components that suit.
To install the Cable Alleys, expand each sleeve and fit it over a cart leg. Align the mounting hole(s) in the sleeve with the holes on the leg, then install with Self-threading Screws.
To install the Cord Handler, snap the large end around any cart leg, then route cables through the small end.
Congratulations! Your assembly is complete.

Adjusting the fixed keyboard shelf angle:
1. Rotate the knobs counterclockwise.
2. Reposition the keyboard shelf to the desired angle.
3. Rotate the knobs clockwise to tighten into place.
Console Cart Assembly Instructions

Step 1
Attach 6 shelf supports to each of the large shelves. Begin by first installing a shelf clamp into the shelf notch. Be sure the pointed barbs face towards the outer shelf edge. Next, slide a shelf support into the recesses of the shelf clamp and shelf. Push in as far as possible. Finally, secure with a Clamp Screw.

Step 2
Determine the best location for your Console Cart shelves. Your cart is designed to have the fixed keyboard shelf installed onto the lower shelf (as shown). For a different lower shelf height, refer to the illustration at right to determine where to attach your lower shelf.

TIP: The holes in the vertical legs are stamped at 1” increments. Adjust one hole up or down for each inch of variance.

NOTE: Once your Console Cart is assembled, it is very difficult to modify the keyboard shelf height.

Step 3
Place two vertical legs onto the floor as shown. Next, position a large shelf against the two vertical legs and loosely attach the shelf to hole 18 from the bottom (coped end) of two vertical legs using one Self-threading Screw per leg.

NOTE: This will place the lower shelf 28” from the floor using the 4” casters.

Step 4
Place the remaining large shelf onto the floor with the laminate facing down (brown backer faces up). Next, orient the Console Cart stiffener onto the shelf so the stiffener flanges face toward the front of the cart. Align the three holes on the shelf and completely secure the stiffener to the shelf using three Wood Screws.

Step 5
Carefully transfer the upper shelf assembly (from Step 4) onto lower shelf assembly (from Step 3) as shown. Align the upper shelf supports with hole 2 from the top (non-coped end) of both vertical legs and loosely secure using one Self-threading Screw per shelf support.

TIP: Use the holes in the vertical legs as a ruler to ensure that your Self-threading Screws are installed into the correct locations.

Step 6
Loosely install the remaining four vertical legs to the upper and lower shelves (from Step 5) using one Self-threading Screw per shelf support.

Next, loosely install two Self-threading Screws through the remaining holes on the stiffener into the legs as shown in the detail view at right. In preparation for Step 7, carefully rotate the shelf assembly onto the laminated side as shown below.

Step 7a
Place both main shelf brackets onto the lower shelf underside. Align the six holes on each bracket with the six predrilled holes. Secure using six Wood Screws. Tighten all Screws.

Step 7b (requires the 3-Way Wrench)
Position the keyboard shelf bracket-A (shown encircled) against the installed main shelf bracket-A.

Align the holes (closest to the floor) inserting a Button Head Screw through both brackets. Loosely capture on the opposite side with a Keps Nut.

Next, align the remaining holes, then place a Fiber Washer onto the knob and insert through both brackets, loosely capturing with a Keps Nut. Repeat for keyboard shelf bracket-B on opposite end.

NOTE: Any hole combination on the brackets may be used to modify the keyboard shelf height.

Questions on your Console Cart Assembly? Call 1-800-325-3841