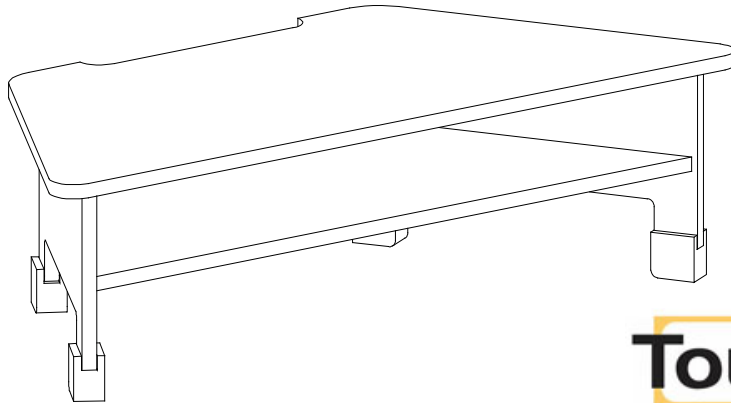




High Rise™ Monitor Stand With Built-In Shelf

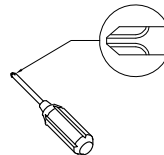
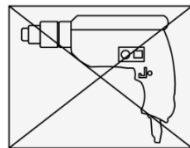
Assembly Instructions for Model DC050



205 Westwood Ave, Long Branch, NJ 07740
Phone: 866-94 BOARDS (26273) / (732)-222-1511
Fax: (732)-222-7088 | E-mail: sales@touchboards.com

PRE-ASSEMBLY

- Please read all instructions before beginning assembly. We strongly recommend you watch the video at www.victortech.com/High-Rise.
- Remove all parts and hardware from box and lay out on a scratch-free work surface, as this will avoid damaging any parts during assembly. The shipping box provides an ideal work surface.
- Do not dispose of any contents or packaging material until assembly is complete. This will help to avoid accidentally discarding small parts or hardware.
- For your safety and ease, adult assembly by two people is recommended.
- Use the parts and hardware lists to identify and separate each of the pieces included prior to starting assembly.
- Do not use power tools. Use only the included screwdriver. Power tools can damage hardware and split wood.



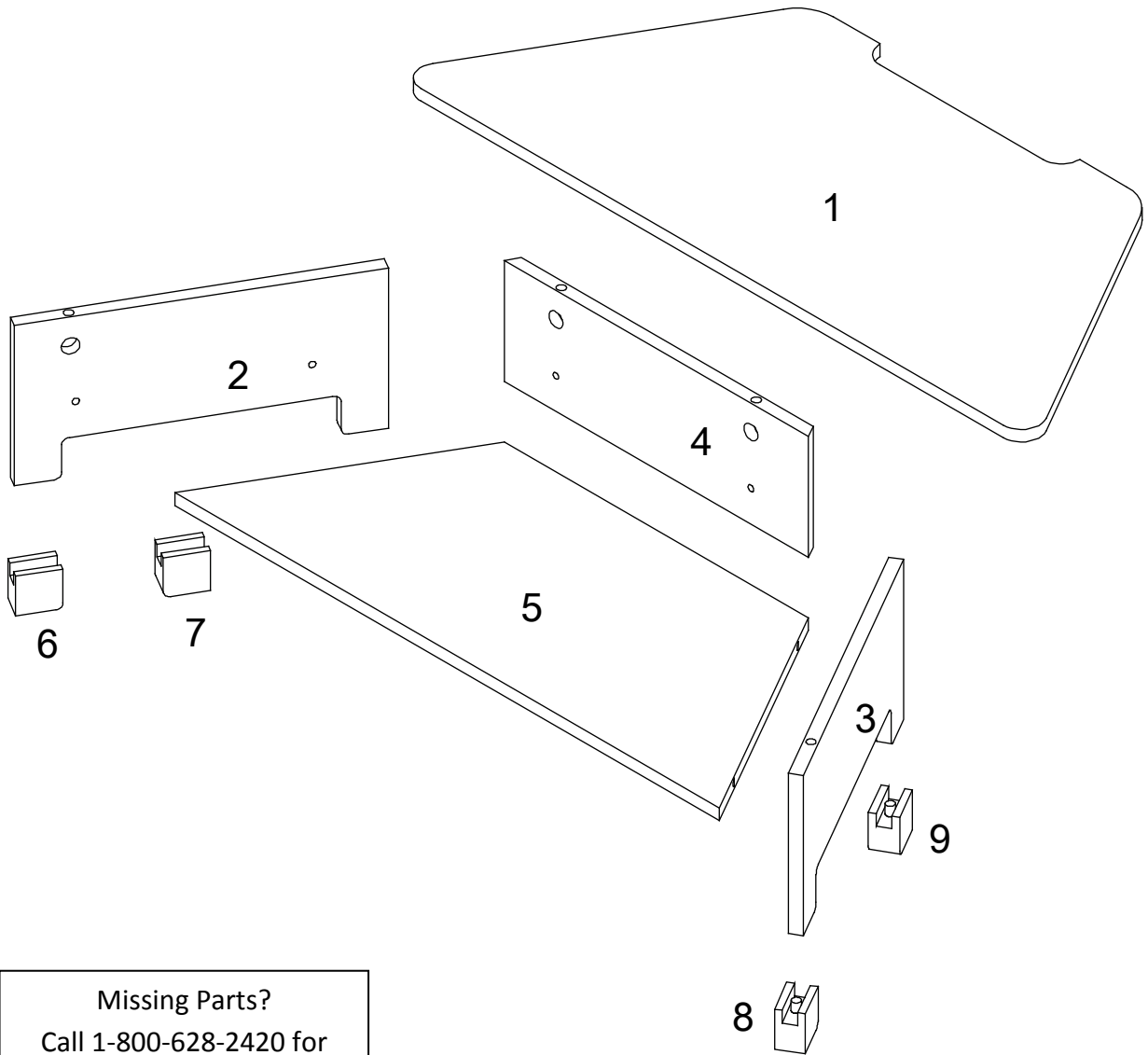
Missing Parts or UPS Damaged Parts?
For your convenience you can E-mail us at
victor@victortech.com

If you require assistance during assembly, please call our
Customer Service Department
Monday – Friday 8 am to 4 pm CST 1-800-628-2420
Or watch our video at Victortech.com/High-Rise

Do not use unless all screws are tight. At least every six months, check all screws to be sure they are tight. If parts are missing, broken, or worn, stop use of the product until repairs are made using Victor authorized parts.

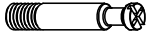


Need Help? Watch the video at www.victortech.com/High-Rise

Parts List



Missing Parts?
Call 1-800-628-2420 for
Victor customer service.

Hardware List

A :		Dowel	11Pcs
B :		Cam Lock	11Pcs
C :		Screwdriver	1Pc

Need Help? Watch the video at www.victortech.com/High-Rise

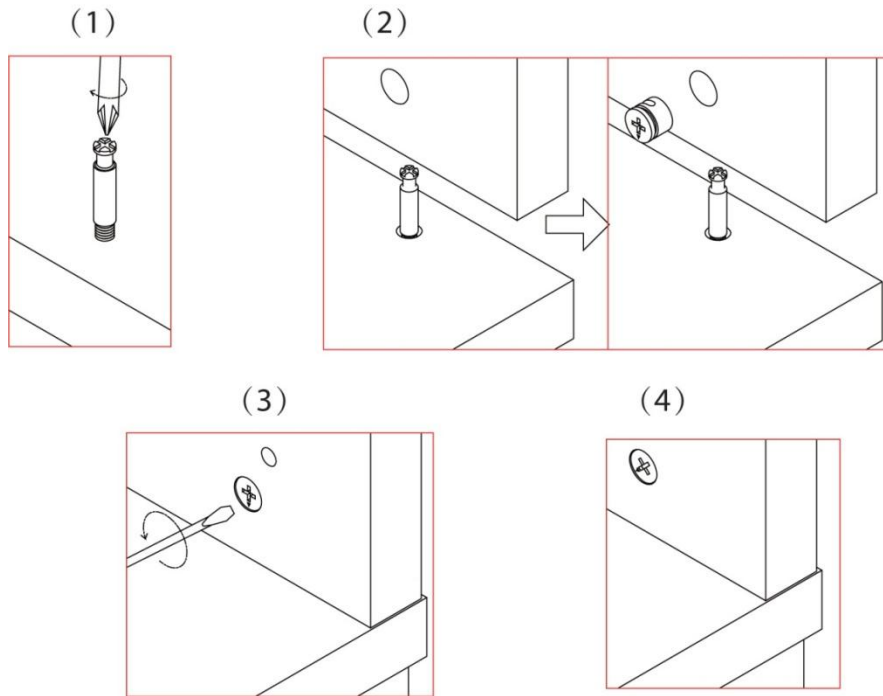
This product uses a system of Dowels and Cam Locks to connect pieces together.

(1) The Dowel is inserted into one part with a screwdriver.

(2) The Cam Lock is inserted in a hole on the other part. (Note: The Cam Lock may come already assembled into the wood). The Dowel on one part is inserted into an access hole on the other part and protrudes into the Cam Lock.

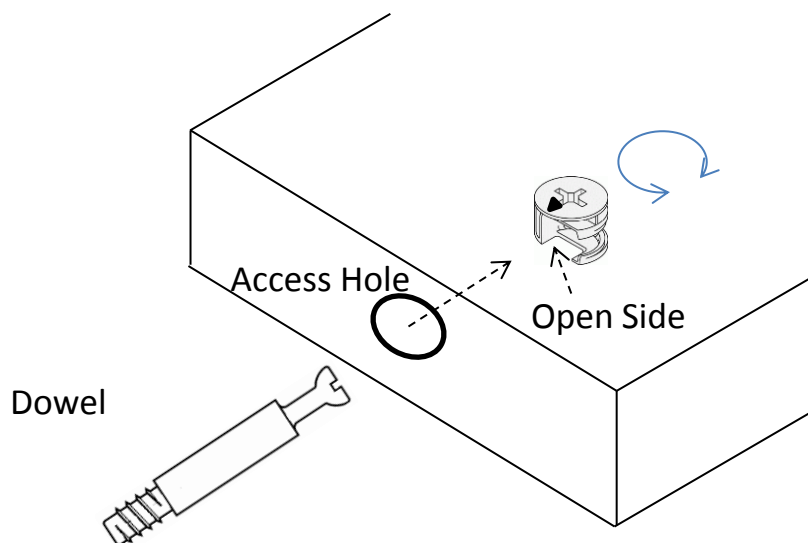
(3) The Cam Lock is rotated one-half rotation clockwise to connect the parts.

(4) When complete, the adjoining pieces will be held tightly together.



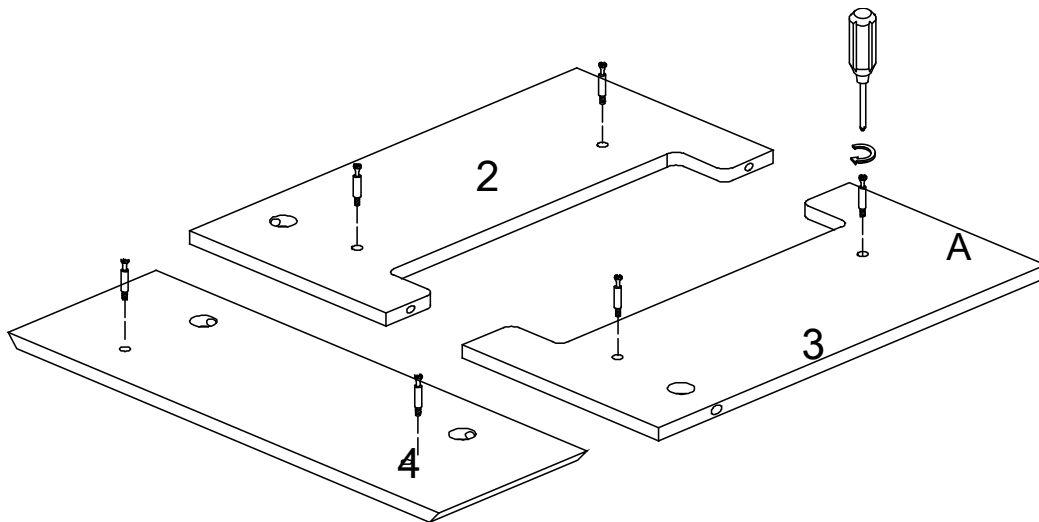
TIP!

Use the screwdriver to rotate Cam Lock until the small arrow is facing towards the open hole where the dowel will be inserted. A Dowel will be inserted into the hole and into the open side of the Cam Lock.



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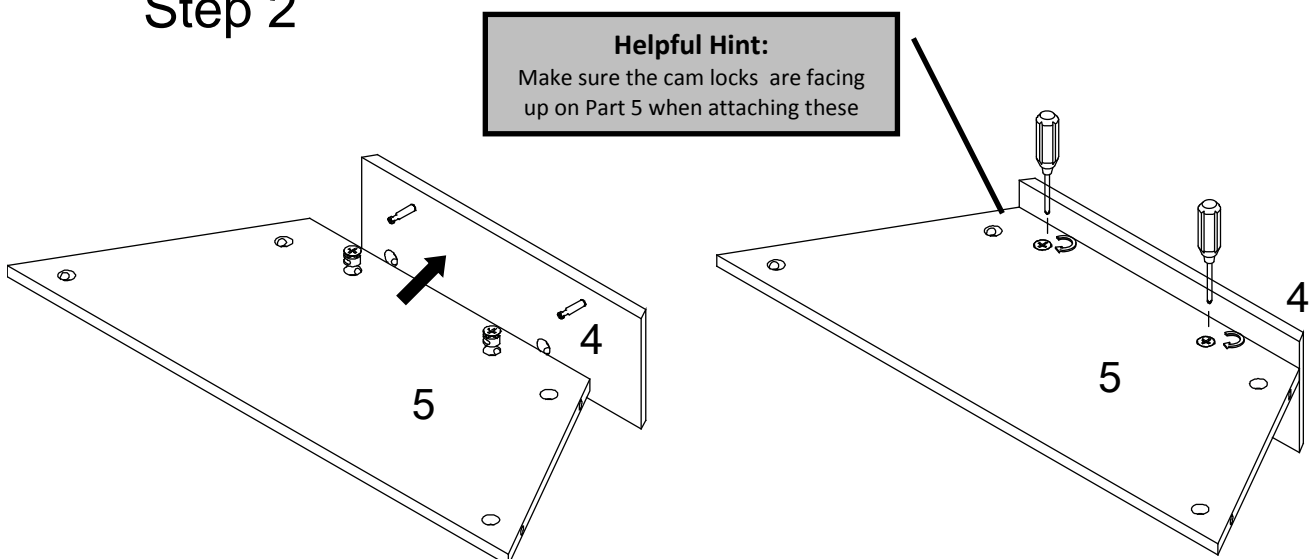
Step 1



Use Screwdriver to insert Dowels into small white threaded holes on Parts 2, 3, and 4. Insertion should be easy. If strong force is required, back out the Dowel and start again. Turn Dowel until all threads are no longer visible.

NOTE: In Steps 2, 3, and 4, you will be assembling the product upside down.

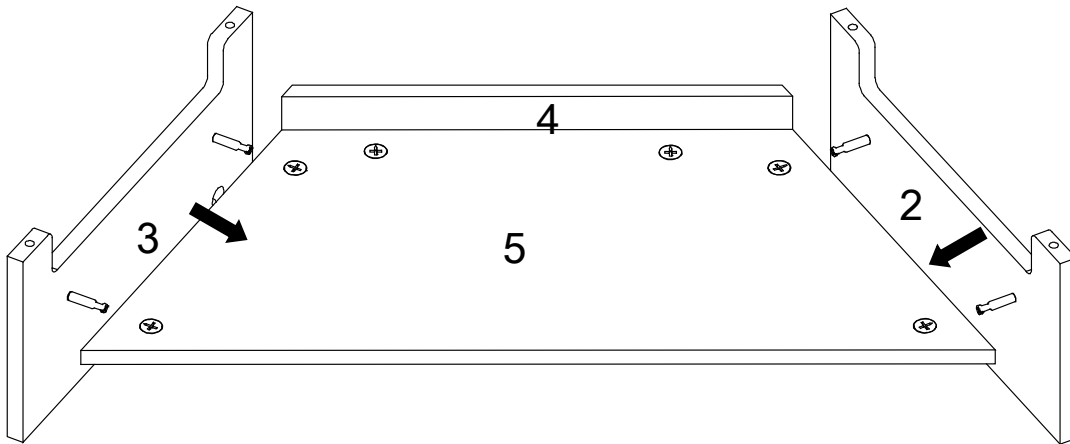
Step 2



Attach Part 4 to Part 5. The two Dowels on Part 4 go into the two side access holes on Part 5. Turn Cams on Part 5 one-half rotation clockwise to connect 4 and 5 together. Do not over tighten.

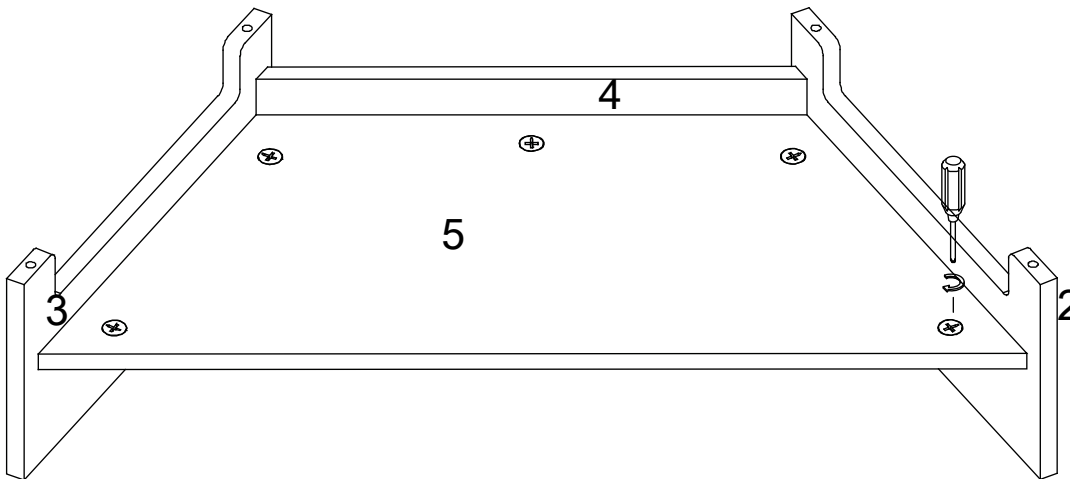
Need Help? Watch the video at www.victortech.com/High-Rise

Step 3



Attach Parts 2 and 3 to Part 5. The two Dowels on Part 2 go into the side access holes on Part 5. The two Dowels on Part 3 go into the other side access holes on Part 5.

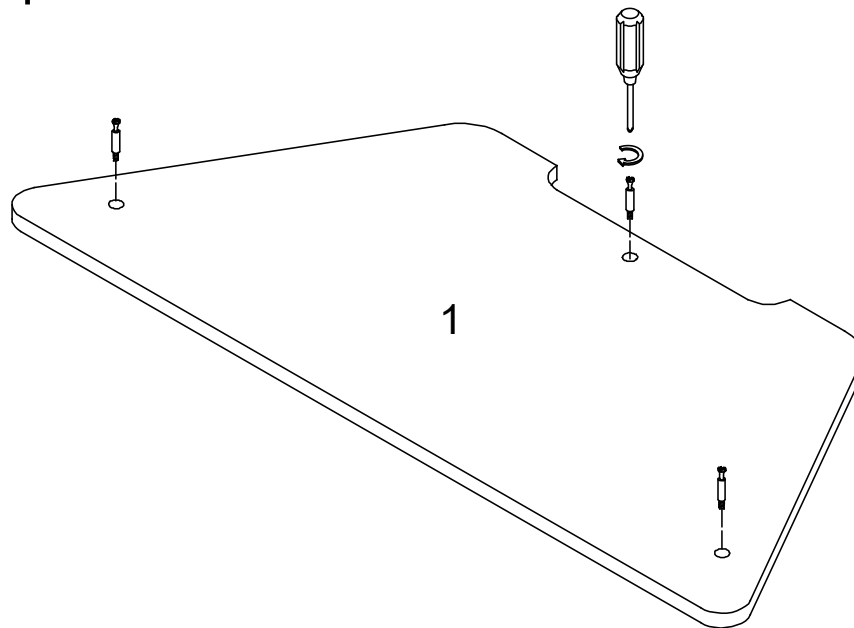
Step 4



Turn Cam Locks on Part 5 one-half rotation clockwise to complete the connection. Do not over tighten

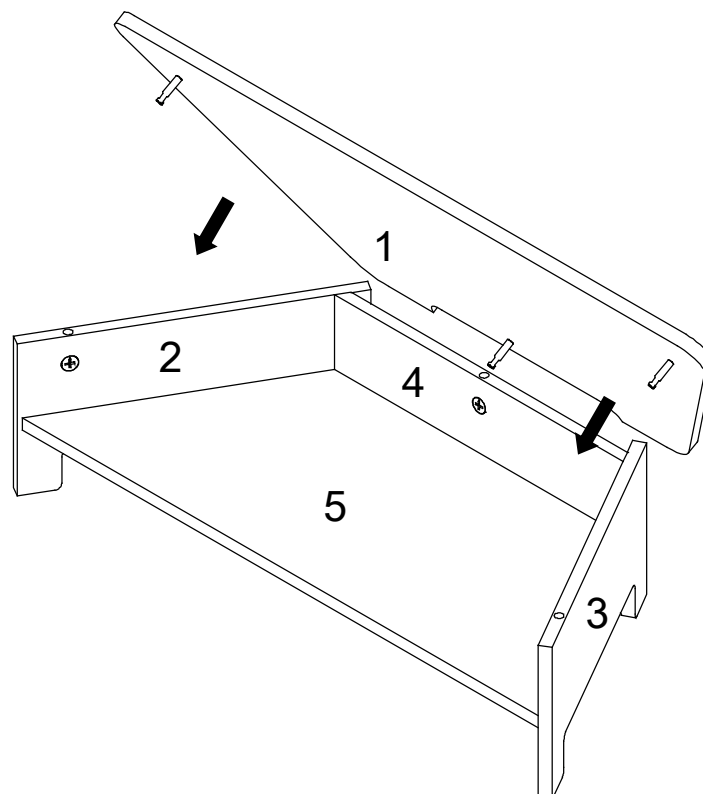
Need Help? Watch the video at www.victortech.com/High-Rise

Step 5



Use Screwdriver to insert Dowels into small white threaded holes on Part 1.

Step 6



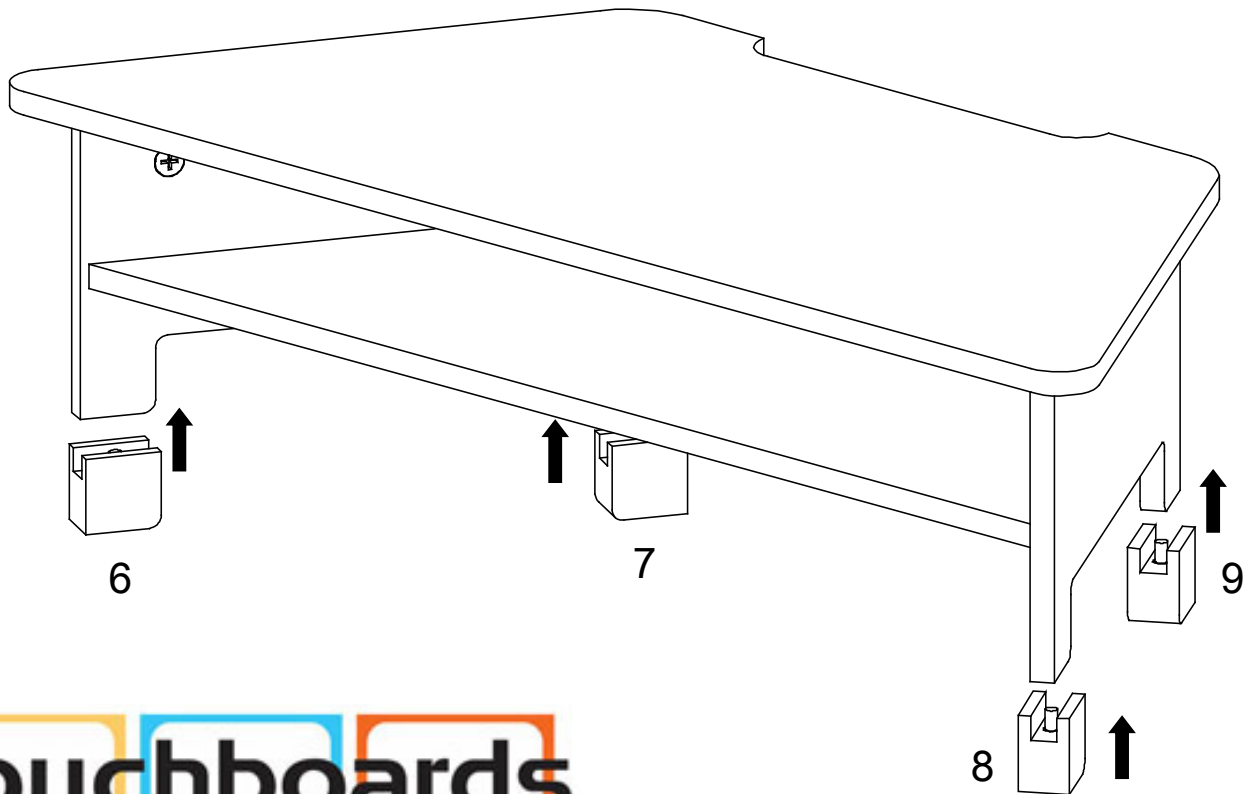
Flip the assembly right-side up. Attach Part 1 to Parts 2, 3, and 4. The Dowels from Part 1 go into the top access holes of Parts 2, 3, and 4.

Turn Cam Locks on Parts 2, 3, and 4 one-half rotation clockwise to complete the connection. Do not over tighten.

Need Help? Watch the video at www.victortech.com/High-Rise

Step 7

Place the High Rise™ Monitor Stand on a desk. If taller height is desired, assemble optional Height Extenders (Parts 6, 7, 8, and 9) to the bottom of each leg. This will add 1 inch of height to the work surface.



Touchboards

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Victor Technology
www.victortech.com
Bolingbrook, IL USA
1-800-628-2420

** This unit has been designed to accommodate up to 50 lbs. We recommend not exceeding this limit.*

Need Help? Watch the video at www.victortech.com/High-Rise